



**TEREX**

# RT 555-1





## RT 555-1

# *Notable Features*

- Boom-110 ft
- Jib- 33 ft or 57 ft (offsettable)
- Engine-Cummins Q5B5.9 185 hp
- Winch
  - fpm-533
  - Max Line Pull-15,639 lbs
- Pumps
  - Type-Gear Pumps (3)
  - Total GPM-119
- Tires-26.5x25, 26PR
- EHP-Electro Proportional Joystick Controls



# RT 500-1 SERIES

## 50-55 US Ton Rough Terrain Crane



### FEATURES

- **50-55 tons (45-50 mt)  
maximum lifting capacity**
- **110 ft. (33.5 m)  
maximum boom length**
- **170 ft. (51.8 m)  
maximum tip height**
- Four-section full power mechanically synchronized boom with single lever control
- Swingaway jib offsettable 0°, 15° or 30°
- Two-speed main and auxiliary winches
- Quick-reeving boom head and hook block
- Fully independent multi-position out and down outriggers
- Environmental operator's cab optimizes load visibility and productivity
- Electro-proportional joystick control
- RCI 510 Rated Capacity Indicator
- Easy to read load chart books include range diagrams
- 12 month or 2,000 hour crane warranty and 5 year or 10,000 hours warranty on major weldments

**Simple, Available  
and Cost Effective™**

Machines shown may have optional equipment.

# TEREX RT 500-1 SERIES

## Rough Terrain Cranes

RT 550-1 – 50-1 tons (45 mt)

RT 555-1 – 55-1 tons (50 mt)

### 110 ft. (33.5 m) FOUR-SECTION, FULL-POWER, MECHANICALLY SYNCHRONIZED BOOM WITH SINGLE LEVER CONTROL

- High strength, four plate construction welded inside and out with stamped impressions to reduce weight.
- Single boom hoist cylinder provides boom elevation of -4° to 76° for easier reeving changes and close radius operation.
- Quick-reeving boom head; no need to remove wedge and socket from rope.
- 360°house lock standard.

### ENVIRONMENTAL OPERATOR'S CAB

- Rated Capacity Indicator (RCI) system including anti-two block system with automatic function disconnects.
- Deluxe six-way adjustable operator's seat has mechanical suspension and adjustable head and arm rests.
- Sound and weather insulated for comfort.
- Removable front window, hinged tinted glass skylight, and sliding right-hand window.
- Armrest mounted dual axis controls for winch(s), swing, and boom elevation; foot control pedals for swing brake, boom telescope, and throttle.
- Modular transmission shift and wiper controls.
- Propane heater/defroster.
- 12 volt power outlet.
- Cup holder in dashboard.
- Complete instrumentation. Environmentally-sealed rocker switches. Circuit breakers in cab.

### RUGGED, EASY-TO-MANEUVER CARRIER

- Box-type chassis construction with reinforcing cross members.
- Chassis is Terex designed and built with 4x 4 X 4 drive.



- Full power-shift transmission with integral torque converter; neutral safety start; 6 speeds forward and reverse.
- Hydraulic four-wheel power steering for 2-wheel, 4-wheel or crab steer.
- Split system air over hydraulic disc brakes on all four wheels.
- Fully independent hydraulic outriggers may be utilized fully extended to 22 ft. (6.91 m), in their 1/2 extended position, or fully retracted, with aluminum pads.
- Tail swing only 11' 6" (3.5 m).
- Standard electronic QSB5.9 185HP (139KW) Tier-II compliant Cummins diesel engine.
- 80 gallon (303 L) fuel tank.
- Earthmover style 26.50 x 25, 26 P.R. tires standard.
- Rear axle centering light standard.

### POWERFUL, TWO-SPEED MAIN & AUXILIARY WINCHES, STANDARD

- 533 fpm (163 m/min) maximum line speed, 15,639 lbs. (7093 kg) maximum line pull, 11,250 lbs. (5102 kg) permissible line pull.
- Integral automatic brake.
- Electronic drum indicators.
- Winch drum rollers, grooved drum, tapered drum flanges.

### HIGH CAPACITY, DEPENDABLE HYDRAULIC SYSTEM

- Three gear pumps driven off the transmission. Combined system capability is 119 gpm (450 lpm).
- Hydraulic reservoir with 112 gal. (424 l) capacity and full flow oil filtration system.

### OPTIONS INCLUDE:

- 32 ft. or 33 to 57 ft. (9.68 or 10.15 to 17.30 m) swing-on jib. Both offset 0°, 15° or 30°.
- Hydraulic heater/defroster, air conditioner.
- Diesel heater/defroster.
- Cold weather starting aid.
- 21.00 x 25, 28 P.R. tires.
- Work lights.
- AM/FM cassette radio.
- Revolving amber light.
- 360° spotlight.
- Pintle hook front and rear.
- Independent rear wheel steering.
- Tire inflation kit.

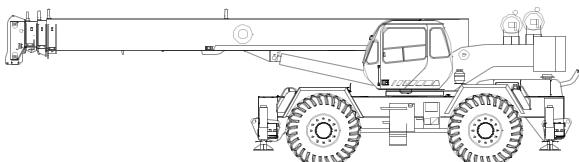
For more information, product demonstration, or details on purchase, lease and rental plans, please contact your local Terex Cranes Distributor.



Waverly Operations  
106 12th Street S.E.  
Waverly, IA 50677-9466 USA  
TEL:(319)352-3920  
FAX:(319)352-5727  
E-MAIL:inquire@terexwaverly.com  
WEB:<http://www.terex-cranes.com>

# RT 500-1 SERIES

**rough terrain crane  
specifications**



## STANDARD BOOM EQUIPMENT

### BOOM

35-110 ft. (10.67-33.53 m), four section full power boom. Telescoping is mechanically synchronized with single lever control. The synchronization system consists of a single telescope cylinder and high strength leaf chains to extend and retract the third section and the tip section. The boom is a high-strength four plate design, welded inside and out with anti-friction slide pads. Boom side plates are made with stamped impressions to reduce weight and increase strength.

## OPTIONAL BOOM EQUIPMENT

### JIBS

Jibs feature easy installation/stowage through use of spear type stowage system. Jibs utilize a single metallic sheave mounted on anti-friction bearing. Jibs are quickly offsettable at 0°, 15°, or 30° by relocating two pins.

32 ft.(9.68 m) side stow swing-on one-piece lattice type jib. Maximum tip height is 146 ft. (44.50m).

33-57 ft. (10.15-17.30 m) side stow swing-on lattice type jib. Jib is extendible to 57 ft. (17.30 m) by means of a 25 ft. (7.62 m) manual pull-out tip section, roller supported for ease of extension. Maximum tip height is 170 ft. (51.82 m).

Stub head allows removal of pull-out from 33-57 ft jib, allowing it to function as a 32' swing-on with improved chart at longer radii when extra jib length is not required.

A single boom hoist cylinder provides for boom elevation of -4 to 76 degrees. Maximum tip height 115 ft (35.05 m).

### BOOM HEAD

Welded to fourth section of boom. Five or six metallic load sheaves and two idler sheaves mounted on heavy duty, anti-friction bearings. Quick reeving boom head. Provision made for side-stow jib mounting.

### AUXILIARY BOOM HEAD

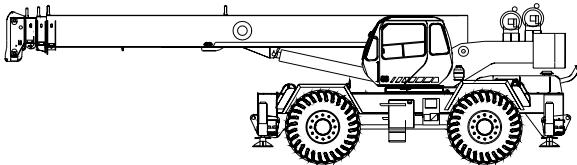
Removable auxiliary boom head has single metallic sheave mounted on anti-friction bearing. Removable pin-type rope guard for quick reeving. Installs on main boom peak only. Removal is not required for jib use.

### HOOK BLOCK

Five or six metallic sheaves on anti-friction bearings with hook and hook latch. Quick reeving design does not require removal of wedge and socket from rope.

### HOOK & BALL

7 ton (6.3 mt) top swivel ball with hook and hook latch.



## STANDARD UPPERSTRUCTURE EQUIPMENT

### UPPERSTRUCTURE FRAME

All welded one-piece structure fabricated with high tensile strength alloy steel. Counterweight is bolted to frame.

### TURNTABLE CONNECTION

Swing bearing is a single row, ball type, with internal teeth. The swing bearing is bolted to the revolving upperstructure and to the carrier frame.

### SWING

A hydraulic motor drives a double planetary reduction gear for precise and smooth swing function. Swing speed (no load) is 2.0 rpm.

### SWING BRAKE

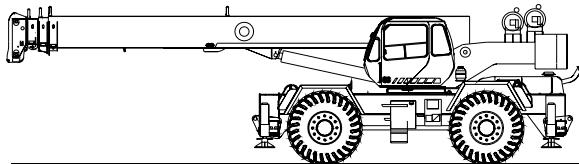
Heavy duty multiple disc swing brake is mechanically actuated from operator's cab by foot pedal. Brake may be locked on or used as a momentary brake. Air operated 360° mechanical house lock is standard.

### RATED CAPACITY INDICATOR

Rated Capacity Indicator with visual and audible warning system and automatic function disconnects. Second generation pictographic display includes: boom radius, boom angle, boom length, allowable load, actual load, and percentage of allowable load registered by bar graph. Operator settable alarms provided for swing angle, boom length, boom angle, tip height, and work area exclusion zone. Anti-two block system includes audio/visual warning and automatic function disconnects.

### OPERATOR'S CAB

Environmental cab with all steel construction, optimum visibility, tinted safety glass throughout, and rubber floor matting is mounted on vibration absorbing pads. The cab has a sliding door on the left side, framed sliding window on the right side, hinged tinted all glass skylight and removable front windshield to provide optimum visibility of the load open or closed. Acoustical foam padding



## STANDARD CARRIER EQUIPMENT

### CARRIER CHASSIS

Chassis is Terex designed with four-wheel drive and four-wheel steer (4X4X4). Has box-type construction with reinforcing cross members, a precision machined turn table mounting plate and integrally welded outrigger boxes. Decking has anti-skid surfaces, including between the frame rails lockable front tool storage compartment, and access steps and handles on the left and right sides and on all four corners.

### AXLES AND SUSPENSION

Rear axle is a planetary drive/steer type with 10.5 in (0.26m) of total oscillation. Automatic oscillation lockouts that engage when the superstructure is swung 10° in either direction. Front axle is a planetary drive/steer type, rigid mounted to the frame for increased stability.

insulates against sound and weather. The deluxe six-way adjustable seat is equipped with a mechanical suspension and includes head and arm rests.

### CONTROLS

All control levers and pedals are positioned for efficient operation. Armrest mounted dual axis controls for winch(s), swing, and boom elevation, Winch rotation indication incorporated into control handles. Armrest swings up to improve access and egress. Vernier adjustable hand throttle included. Steering column mounted turn signal, wiper, and shift controls. Switches include ignition, engine stop, lights, horn, roof window wiper, hot air defroster, steering mode, parking brake, outriggers, 360° house lock. Horn and winch speed shift switches are mounted in the levers. Foot control pedals include swing brake, boom telescope, service brake and accelerator.

### INSTRUMENTATION AND ACCESSORIES

In-cab gauges include air pressure, bubble level, engine oil pressure, fuel, engine temperature, voltmeter, transmission temperature, and transmission oil pressure. Indicators include low air, high water temperature, low oil pressure, high transmission temperature and low coolant level audio/visual warning, hoist drum rotation indicator(s), and Rated Capacity Indicator. Accessories include fire extinguisher; light package including headlights, tail light, brake lights, directional signals, four-way hazard flashers, dome light, and back-up lights with audible back-up alarm; windshield washer/wiper; skylight wiper; R.H. and L.H. rear view mirrors; dash lights; and seat belt. Circuit breakers protect electrical circuits.

### HYDRAULIC CONTROL VALVES

Valves are mounted on the rear of the upperstructure and are easily accessible. Valves have electric/hydraulic operators and include one pressure compensated two spool valve for boom elevation and telescope. One pressure compensated two spool valve for main and auxiliary winch, and one single spool valve for swing. Quick disconnects are provided for ease of installation of pressure check gauges.

### OPTIONAL EQUIPMENT

Auxiliary Winch • Heater/Defroster • Hydraulically powered Air Conditioner with or without hydraulic heater • LP or Diesel Heater/Defroster • Tachometer • Work Lights • Rotating Beacon •

### STEERING

Hydraulic four-wheel full power steering for two-wheel, four-wheel coordinated, or four-wheel crab steer is easily controlled by steering wheel. A rear axle centering light is provided.

Turning radius to center of outside tire.

(standard tires)      (optional tires)  
Two-wheel:            40' 4" (12.3 m)    40' 0" (12.2 m)  
Four-wheel:            23' 4" (7.1 m)       23' 0" (7.0 m)

### TRANSMISSION

Range-shift type power-shift transmission with integral torque converter has neutral safety start, 6 speeds forward, and 6 speeds reverse provides wide ratio coverage. Automatic pulsating back-up alarm.

# STANDARD CARRIER EQUIPMENT

(continued)

## MULTI-POSITION OUT & DOWN OUTRIGGERS

Fully independent hydraulic outriggers may be utilized fully extended to 22 ft. (6.71 m) centerline to centerline, in their  $\frac{1}{2}$  extended position, or fully retracted for maximum flexibility. Easily removable aluminum floats, each with an area of 452 in<sup>2</sup> (2 919 cm<sup>2</sup>), stow on the outrigger boxes at their point of use. Complete controls and a sight leveling bubble are located in the operator's cab.

## WHEELS & TIRES

Disc type wheels with full tapered bead seat rim. 150.50 in (3.82 m) wheelbase.

## TIRES

Wide earthmover (E3) style tread tires provide life and flotation.  
26.50x25, 26 P.R. - std.  
21.00x25, 28 P.R. - opt.

## HYDRAULIC SYSTEM

### HYDRAULIC PUMPS

Three gear type pumps, one single and two in tandem, driven off the transmission. Combined system capability is 113.9 gpm (431 lpm). Includes pump disconnect on tandem pump.

#### Main and Auxiliary Winch Pump

55.3 gpm (209.3 lpm) @ 3,500 psi (246.1 kg/cm<sup>2</sup>)

#### Boom Hoist, Telescope Pump

39.1 gpm (148.0 lpm) @ 3,500 psi (246.1 kg/cm<sup>2</sup>)

#### Power Steering, Outrigger and Swing Pump

19.6 gpm (74.2 lpm) @ 2,500 psi (175 kg/cm<sup>2</sup>)

## SERVICE BRAKES

Split system air over hydraulic brakes on all four wheels; 18½" diameter disc dual caliper brakes on front wheels and single caliper brakes on rear axle.

## PARKING BRAKE

Front axle equipped with spring-set, air released emergency/parking brake.

## OPTIONAL EQUIPMENT

Immersion Heater • Pintle Hook (s) • Clearance Lights • Independent Rear Steering • Four Mode Rear Wheel Steer • 20,000 lb line pull front mounted winch

## FILTRATION

Full flow oil filtration system with bypass protection includes a removable 60 mesh (250 micron) suction screen-type filter and 5 micron replaceable return line filter.

## HYDRAULIC RESERVOIR

All steel, welded construction with internal baffles and diffuser. Provides easy access to filters and is equipped with an external sight level gauge. The hydraulic tank is pressurized to aid in keeping out contaminants and in reducing potential pump cavitation. Capacity is 112 gal (424 liters). Hydraulic oil cooler is standard.

## MAIN WINCH SPECIFICATION

Hydraulic winch with bent axis piston motor and planetary reduction gearing provides 2-speed operation with equal speeds for power up and down. Winch is equipped with an integral automatic brake, grooved drum, tapered flanges, standard cable roller on drum, and an electronic drum rotation indicator.

### PERFORMANCE

Max. line speed (no load)

	LO-RANGE	HI-RANGE
First Layer	171 fpm (52.21m/min)	343 fpm (104.5 m/min)
Fifth layer	248 fpm (75.6 m/min)	496 fpm (151.2 m/min)

Max. line pull-first layer

15,639 lbs (7,093 kg)

Max. line pull-fifth layer

10,827 lbs (4,911 kg)

Permissible line pull

11,250 lbs (5,102 kg)

### DRUM DIMENSIONS

10.62 in (270 mm) drum diameter

22.42 in (570 mm) length

20.0 in (508 mm) flange dia.

Cable:  $\frac{5}{8}$ " x 500 ft (16 mm x 152.4 m)

Cable type:  $\frac{5}{8}$ " (16mm) 6x19 IWRC,

XIPS, right regular lay, preformed.

### DRUM CAPACITY

Max. Storage: 939 ft (286.2 m)

7th layer not a working layer

Max. Useable: 772 ft (235.3 m)\*

\*Based on minimum flange

height above top layer to comply with ANSI B30.5

## ENGINE SPECIFICATIONS

Make and Model	Cummins QSB185
Type	6 cylinder
Bore and Stroke	4.02 x 4.72 in (102x120 mm)
Displacement	360 cu in (5.9 l)
Rated HP	185 hp (138 kw) @ 2400 rpm
Maximum HP	190 hp (142 kw) @ 2300 rpm
Rated Torque	548 lb•ft(743 N•m) @ 1400 rpm
Aspiration	turbocharged & charge air cooled
Air Filter	dry type
Electrical System	12 volt
Alternator	100 amp
Battery	(2) 12V-1600 CCA
Fuel Capacity	80 gal (303 l)

## PERFORMANCE (Standard Engine)

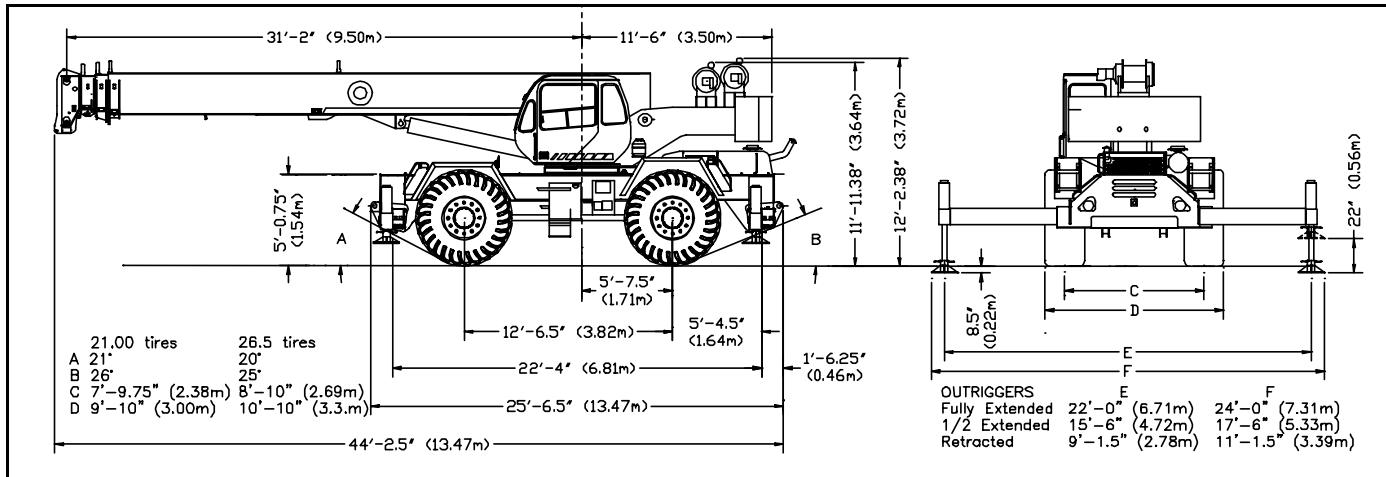
Trans-Gear	mission-Drive	Forward-Speed	Maximum-Tractive-Effort	Gradeability @ Stall
Low-1	4-wheel	1.4 mph	102,809 lbs	>100.0%
Low-2	4-wheel	3.0 mph	49,473 lbs	73.2%
Low-3	4-wheel	8.2 mph	18,097 lbs	20.7%
High-1	2-wheel	4.2 mph	35,348 lbs	45.7%
High-2	2-wheel	8.8 mph	16,957 lbs	19.2%
High-3	2-wheel	22.8 mph	6,179 lbs	5.6%

All performance data is based on a gross vehicle weight of 81,000 lbs (36,741 kg), 26.5x25 tires, 4x4 drive. Performance may vary due to engine performance. Gradeability data is theoretical and is limited by tire slip, stability, and oil pan design.

# GENERAL DIMENSIONS

## NOTES:

1. Dimensions given assume the boom is fully retracted in travel position and 26.50x25 tires.
2. Minimum ground clearance under: transmission - 25.25"  
axle bowls - 22.25"  
tie rods - 25.5"



WEIGHTS & AXLE LOADS	GROSS WEIGHT LBS.	UPPER FACING FRONT		GROSS WEIGHT KG.	UPPER FACING FRONT	
		FRONT	REAR		FRONT	REAR
Basic Crane with 14,200 lb. ( 6440 kg) Counterweight	76,832	40,040	36,792	34 850	18 162	16 688
<b>Add Options:</b>						
32' (9.68 m) Swing-on jib (Stowed)	+ 1,260	+ 2,130	- 870	+ 572	+ 966	- 394
33'-57' (10.15-17.30 m) Swing-on Jib (Stowed)	+ 2,160	+ 3,600	- 1,440	+ 980	+ 1 633	- 653
Auxiliary Boom Head	+ 100	+ 300	- 230	+ 45	+ 136	- 91
Auxiliary Winch Controls and Plumbing Only	+ 75	+ 0	+ 75	+ 34	+ 0	+ 34
Auxiliary Winch with Wire Rope, Controls, Etc.	+ 264	- 60	+ 204	+ 120	- 27	+ 93
50T (45.3 mt) 6-Sheave Hook Block	+ 755	+ 1,130	- 375	+ 342	+ 512	- 170
50T (45.3 mt) 5-Sheave Hook Block	+ 723	+ 1,080	- 357	+ 328	+ 490	- 162
22T (20 mt) 2-Sheave Hook Block	+ 580	+ 870	- 290	+ 263	+ 395	- 132
6.25T Hook and Ball (In tool box)	+ 240	+ 290	- 50	+ 109	+ 130	- 21
Pintle Hook: Front Rear	+ 45 + 45	+ 60 - 25	- 15 + 70	+ 20 + 20	+ 27 - 11	- 7 + 31
<b>Substitute:</b>						
21.00x25 28 PR Tires	- 400	- 200	- 200	- 182	- 91	- 91
500' of 34x7 class spin resistant wire rope	+ 65	- 42	+ 107	+ 30	+ 19	+ 49

NOTE: Weights are for Terex supplied equipment and are subject to 2% variation due to manufacturing tolerances.

WE RESERVE THE RIGHT TO AMEND THESE SPECIFICATIONS AT ANY TIME WITHOUT NOTICE. THE ONLY WARRANTY APPLICABLE IS OUR STANDARD WRITTEN WARRANTY APPLICABLE TO THE PARTICULAR PRODUCT AND SALE. WE MAKE NO OTHER WARRANTY, EXPRESSED OR IMPLIED.



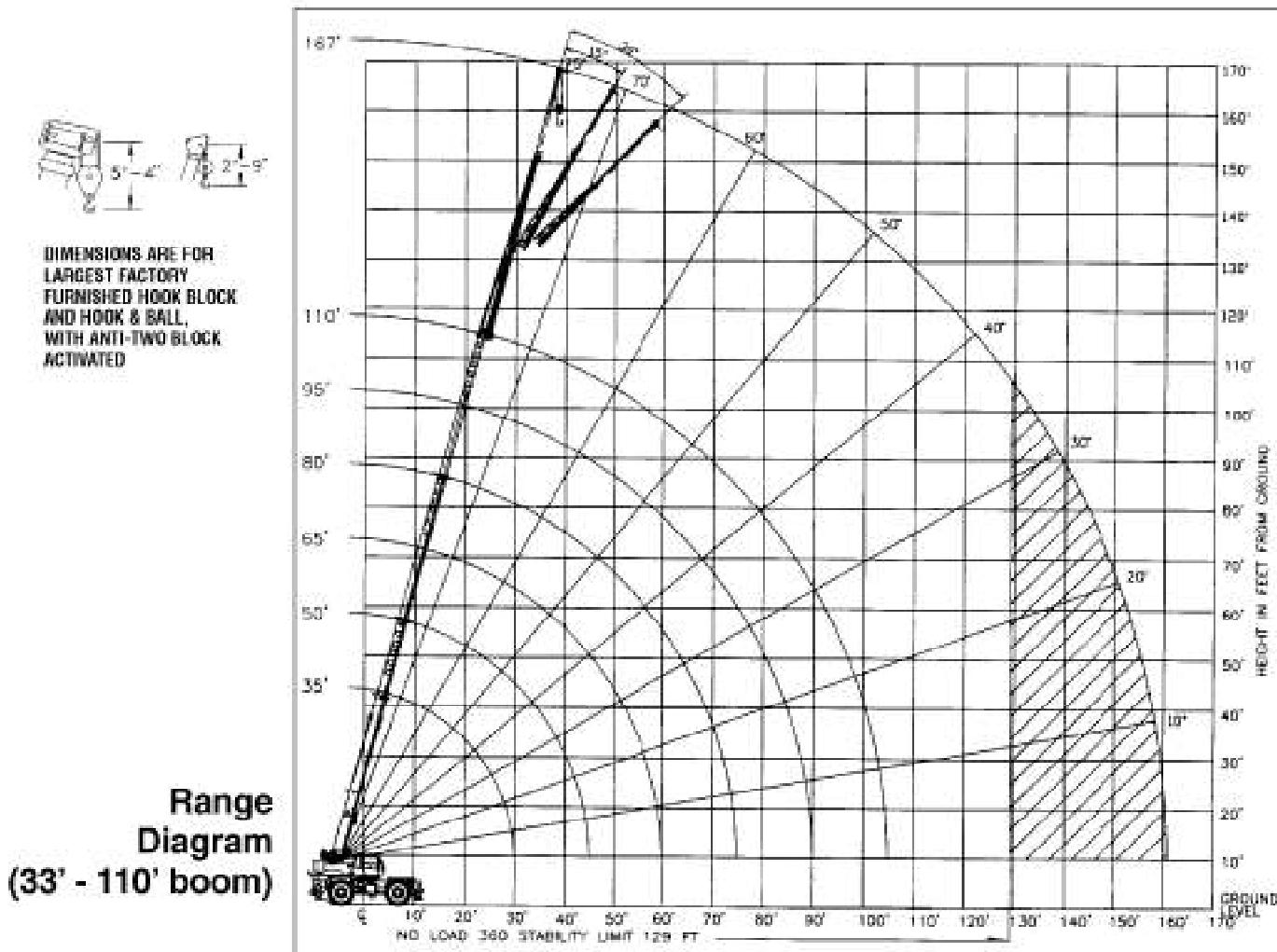
**TEREX**

Waverly Operations  
106 12th Street S.E.  
Waverly, IA 50677-9466 USA  
TEL: (319) 352-3920  
FAX: (319) 352-5727  
E-MAIL: inquire@terexwaverly.com  
WEB: http://www.terex-cranes.com

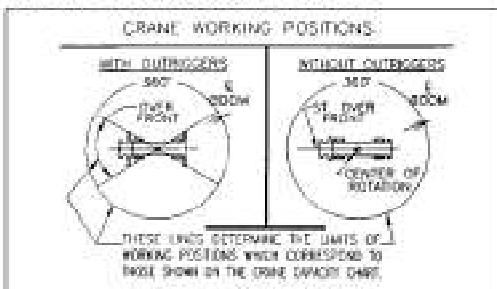
# RT 555-1

rough terrain crane  
55 ton capacity

## range diagram & lifting capacities



### CRANE WORKING CONDITIONS



### REDUCTION IN MAIN BOOM CAPACITY

All Jibs in Stowed Position	0 Lbs.
Aux. Boom in Head Sheave	160 Lbs.

### HOOK BLOCK WEIGHTS

Hook & Ball	239 Lbs.
Hook Block (4 Sheave)	630 Lbs.
Hook Block (5 Sheave)	888 Lbs.
Hook Block (6 Sheave)	913 Lbs.

# Lifting Capacities – Pounds (33' – 110' boom)

**MODEL RT 555-1**

**CAUTION:** Do not use this specification sheet as a load rating chart. The format of data is not consistent with the machine chart and may be subject to change.

COUNTERWEIGHT:  
W/AUX. WINCH 13,100 LBS.  
W/O AUX. WINCH 14,200 LBS.  
BOOM LENGTH 33-110 FT.  
OUTRIGGER SPREAD 22 FT.

STABILITY PCT.  
ON OUTRIGGERS 85%  
ON TIRES 75%  
PCSA CLASS 10-210

## ON OUTRIGGERS - FULLY EXTENDED

LOAD RADIUS (FT)	BOOM LENGTH 35 FT			BOOM LENGTH 50 FT			BOOM LENGTH 65 FT			LOAD RADIUS (FT)
	BOOM ANGLE (DEG)	LOADED OVER FRONT (LB)	360° (LB)	BOOM ANGLE (DEG)	LOADED OVER FRONT (LB)	360° (LB)	BOOM ANGLE (DEG)	LOADED OVER FRONT (LB)	360° (LB)	
10	66.7	110,000*	110,000*	73.9	60,100*	60,100*				10
12	63.1	96,700*	93,700*	71.5	60,100*	60,100*				12
15	57.5	75,200*	73,100*	67.9	60,100*	60,100*	73.2	58,800*	58,800*	15
20	47.1	53,600*	52,300*	61.5	54,900*	53,600*	68.5	52,200*	52,200*	20
25	34.5	40,700*	39,700*	54.8	42,000*	41,100*	63.7	42,700*	41,700*	25
30	14.8	31,900*	31,200*	47.4	33,400*	32,700*	58.6	34,100*	33,400*	30
35	**			39.0	27,300*	26,700*	53.3	28,000*	27,400*	35
40				28.8	22,000	21,000	47.6	22,700	21,700	40
45				12.4	17,400	16,500	41.3	18,300	17,400	45
50				**			34.1	14,900	14,200	50
55							25.2	12,300	11,700	55
60							10.9	10,100	9,600	60
65							**			65
70										70
75										75
80										80
85										85
90										90
95										95
100										100
105										105
110										110

## ON OUTRIGGERS - FULLY EXTENDED

LOAD RADIUS (FT)	BOOM LENGTH 80 FT			BOOM LENGTH 95 FT			BOOM LENGTH 110 FT			LOAD RADIUS (FT)
	LOADED BOOM ANGLE (DEG)	OVER REAR (LB)	360° (LB)	LOADED BOOM ANGLE (DEG)	OVER REAR (LB)	360° (LB)	LOADED BOOM ANGLE (DEG)	OVER REAR (LB)	360° (LB)	
10										10
12										12
15										15
20	72.7	38,700*	38,700*							20
25	68.9	33,600*	33,600*	72.3	29,300*	29,300*				25
30	65.0	29,600*	29,600*	69.1	25,900*	25,900*	72.1	22,900*	22,900*	30
35	61.0	26,500*	26,500*	65.9	23,000*	23,000*	69.3	20,500*	20,500*	35
40	56.8	23,000	22,000	62.5	20,800*	20,800*	66.5	18,400*	18,400*	40
45	52.4	18,600	17,700	59.1	18,800	17,900	63.6	16,500*	16,500*	45
50	47.7	15,300	14,600	55.5	15,500	14,800	60.7	14,900*	14,900	50
55	42.7	12,700	12,100	51.7	12,900	12,300	57.7	13,000	12,400	55
60	37.1	10,700	10,100	47.8	10,900	10,400	54.5	11,000	10,500	60
65	30.6	9,000	8,500	43.6	9,200	8,800	51.3	9,400	8,900	65
70	22.6	7,500	7,100	39.0	7,900	7,400	47.8	8,000	7,600	70
75	9.8	6,300	5,900	33.9	6,700	6,300	44.2	6,800	6,500	75
80	**			28.1	5,700	5,300	40.4	5,900	5,500	80
85				20.8	4,800	4,400	36.1	5,000	4,700	85
90				9.0	3,900	3,600	31.5	4,200	3,900	90
95				**			26.5	3,500	3,200	95
100							19.3	2,900	2,400	100
105							8.4	2,300	2,100	105
110				**						110

\*\* MAXIMUM CAPACITY AT 0 DEGREE BOOM ANGLE

BOOM LENGTH 35 FT			BOOM LENGTH 50 FT			BOOM LENGTH 65 FT			BOOM LENGTH 80 FT			BOOM LENGTH 95 FT			BOOM LENGTH 110 FT		
LOAD RADIUS (FT)	OVER FRONT (LB)	360° (LB)	LOAD RADIUS (FT)	OVER FRONT (LB)	360° (LB)	LOAD RADIUS (FT)	OVER FRONT (LB)	360° (LB)	LOAD RADIUS (FT)	OVER FRONT (LB)	360° (LB)	LOAD RADIUS (FT)	OVER FRONT (LB)	360° (LB)	LOAD RADIUS (FT)	OVER FRONT (LB)	360° (LB)
31.2	20,900*	20,800*	46.2	12,600*	12,700*	61.2	8,200*	8,200*	76.2	5,400*	5,400*	91.2	3,500*	3,300	106.17	2,100	1,800



**USE THESE CHARTS ONLY  
WHEN ALL OUTRIGGERS  
ARE FULLY EXTENDED**

# Lifting Capacities – Pounds (33' – 110' boom)

**MODEL RT 55-1**

COUNTERWEIGHT:  
W/AUX. WINCH 13,100 LBS.  
W/O AUX. WINCH 14,200 LBS.  
BOOM LENGTH 33-110 FT.  
OUTRIGGER SPREAD 22 FT.

STABILITY PCT.  
ON OUTRIGGERS 85%  
ON TIRES 75%  
PCSA CLASS 10-210



**CAUTION:** Do not use this specification sheet as a load rating chart. The format of data is not consistent with the machine chart and may be subject to change.

## ON OUTRIGGERS - MID POSITION

LOAD RADIUS (FT)	BOOM LENGTH 35 FT		BOOM LENGTH 50 FT		BOOM LENGTH 65 FT		BOOM LENGTH 80 FT		BOOM LENGTH 95 FT		BOOM LENGTH 110 FT		LOAD RADIUS (FT)
	LOADED BOOM ANGLE (DEG)	360° (LB)											
10	66.7	87,600*	73.9	60,100*									10
12	63.1	71,400*	71.5	60,100*									12
15	57.5	55,200*	67.9	56,500*	73.2	57,200*							15
20	47.1	38,900*	61.5	40,200*	68.5	40,800*	72.7	38,700*					20
25	34.5	25,800	54.8	27,300	63.7	27,900	68.9	28,200	72.3	28,400			25
30	14.8	17,700	47.4	19,400	58.6	19,900	65.0	20,200	69.1	20,400	72.1	20,600	30
35	**		39.0	14,200	53.3	14,900	61.0	15,200	65.9	15,400	69.3	15,500	35
40			28.8	10,700	47.6	11,400	56.8	11,800	62.5	11,900	66.5	12,100	40
45			12.4	8,000	41.3	8,800	52.4	9,200	59.1	9,400	63.6	9,500	45
50			**		34.1	6,800	47.7	7,200	55.5	7,500	60.7	7,600	50
55					25.2	5,200	42.7	5,700	51.7	5,900	57.7	6,000	55
60					10.9	3,800	37.1	4,400	47.8	4,700	54.5	4,800	60
65					**		30.6	3,300	43.6	3,600	51.3	3,800	65
70							22.6	2,400	39.0	2,700	47.8	2,900	70
75							9.8	1,600	33.9	1,900	44.2	2,100	75
80							**		28.1	1,300	40.4	1,500	80

## \*\* MAXIMUM CAPACITY AT 0 DEGREE BOOM ANGLE

BOOM LENGTH 35 FT		BOOM LENGTH 50 FT		BOOM LENGTH 65 FT		BOOM LENGTH 80 FT		BOOM LENGTH 95 FT		BOOM LENGTH 110 FT	
LOAD RADIUS (FT)	360° (LB)	LOAD RADIUS (FT)	360° (LB)								
31.2	16,100*	46.2	7,300	61.2	3,500	76.2	1,400				



**USE THESE CHARTS ONLY  
WHEN ALL OUTRIGGERS ARE  
PINNED IN MID POSITION**

# Lifting Capacities – Pounds (33' – 110' boom)

**MODEL RT 555-1**

COUNTERWEIGHT:	STABILITY PCT.
W/AUX. WINCH 13,100 LBS.	ON OUTRIGGERS 85%
W/O AUX. WINCH 14,200 LBS.	ON TIRES 75%
BOOM LENGTH 33-110 FT.	PCSA CLASS 10-210
OUTRIGGER SPREAD 22 FT.	

**CAUTION:** Do not use this specification sheet as a load rating chart. The format of data is not consistent with the machine chart and may be subject to change.

## ON OUTRIGGERS - RETRACTED

LOAD RADIUS (FT)	BOOM LENGTH 35 FT		BOOM LENGTH 50 FT		BOOM LENGTH 65 FT		BOOM LENGTH 80 FT		BOOM LENGTH 95 FT		BOOM LENGTH 100 FT		LOAD RADIUS (FT)
	LOADED BOOM ANGLE (DEG)	360° (LB)											
10	66.7	67,000	73.9	60,100*									10
12	63.1	46,800	71.5	48,000									12
15	57.5	30,900	67.9	32,100	73.2	32,600							15
20	47.1	17,900	61.5	19,300	68.5	19,700	72.7	20,000					20
25	34.5	11,200	54.8	12,600	63.7	13,200	68.9	13,400	72.3	13,600			25
30	14.8	7,000	47.4	8,500	58.6	9,200	65.0	9,500	69.1	9,600	72.1	9,700	30
35	**		39.0	5,700	53.3	6,400	61.0	6,800	65.9	6,900	69.3	7,100	35
40			28.8	3,700	47.6	4,400	56.8	4,800	62.5	5,000	66.5	5,100	40
45			12.4	2,100	41.3	2,900	52.4	3,300	59.1	3,500	63.6	3,700	45
50			**		34.1	1,700	47.7	2,100	55.5	2,400	60.7	2,500	50
55									51.7	1,400	57.7	1,600	55

## \*\* MAXIMUM CAPACITY AT 0 DEGREE BOOM ANGLE

BOOM LENGTH 35 FT		BOOM LENGTH 50 FT		BOOM LENGTH 65 FT		BOOM LENGTH 80 FT		BOOM LENGTH 95 FT		BOOM LENGTH 100 FT	
LOAD RADIUS (FT)	360° (LB)	LOAD RADIUS (FT)	360° (LB)								
31.2	6,000	46.2	1,700								



USE THESE CHARTS WHEN  
ALL OUTRIGGER BEAMS ARE  
NOT IN EITHER THE MID OR  
FULLY EXTENDED POSITION

# Lifting Capacities – Pounds (33' – 110' boom)

**MODEL RT 555-1**

**CAUTION:** Do not use this specification sheet as a load rating chart. The format of data is not consistent with the machine chart and may be subject to change.

COUNTERWEIGHT:  
W/AUX. WINCH 13,100 LBS.  
W/O AUX. WINCH 14,200 LBS.  
BOOM LENGTH 33-110 FT.  
OUTRIGGER SPREAD 22 FT.  
STABILITY PCT.  
ON OUTRIGGERS 85%  
ON TIRES 75%  
PCSA CLASS 10-210

## SIDE STOW JIB ON FULLY EXTENDED OUTRIGGERS

LOADED BOOM ANGLE (DEG)	32 FT OFFSETTABLE JIB/NO PULL OUT INSTALLED				33 FT OFFSETTABLE JIB/PULL OUT RETRACTED				57 FT OFFSETTABLE JIB				LOADED BOOM ANGLE (DEG)						
	0° OFFSET		15° OFFSET		30° OFFSET		0° OFFSET		15° OFFSET		30° OFFSET								
	LOAD RADIUS (REF) (FT)	360° (LB)	LOAD RADIUS (REF) (FT)	360° (LB)	LOAD RADIUS (REF) (FT)	360° (LB)	LOAD RADIUS (REF) (FT)	360° (LB)	LOAD RADIUS (REF) (FT)	360° (LB)	LOAD RADIUS (REF) (FT)	360° (LB)							
75	38	12,100*	45	8,500*	52	6,600*	38	12,100*	46	8,500*	53	6,600*	46	6,100*	61	4,600*	71	3,400*	75
73	43	11,600*	50	8,200*	57	6,400*	44	11,600*	51	8,200*	58	6,400*	53	6,100*	66	4,400*	77	3,300*	73
71	49	11,100*	56	7,800*	62	6,300*	50	11,100*	57	7,800*	63	6,300*	59	5,900*	73	4,200*	83	3,200*	71
68	56	10,400*	63	7,400*	69	6,000*	57	10,400*	64	7,400*	70	6,000*	67	5,600*	80	3,900*	90	3,100*	68
65	63	9,600*	69	7,100*	75	5,900*	64	8,700	70	7,100*	76	5,900*	75	5,200*	88	3,700*	96	3,000*	65
62	70	8,500	75	6,800*	80	5,700*	71	7,100	76	6,500	81	5,700*	84	4,800*	95	3,500*	102	2,900*	62
59	76	7,100	81	6,500	86	5,500*	78	6,100	83	5,600	87	5,200	93	4,500*	103	3,400*	108	2,800*	59
55	83	5,800	89	5,300	92	5,100	85	4,900	90	4,400	93	4,000	103	3,700	111	3,200*	114	2,700*	55
51	90	4,600	95	4,300	99	4,100	91	3,900	97	3,400	101	3,200	112	2,800	118	2,600	121	2,500	51
47	97	3,800	102	3,600	105	3,400	98	3,000	103	2,700	107	2,600	120	2,200	125	2,100	128	2,000	47
43	103	3,100	108	3,000	111	2,900	104	2,100	110	2,100	112	2,100	128	1,700	132	1,600	135	1,500	43
38	111	2,400	115	2,300	117	2,200	112	1,500	117	1,600	118	1,500	135	1,200	139	1,100	142	1,100	38
32	119	1,700	122	1,800	124	1,700	120	1,000	123	1,000	125	1,000	143	700					32
25	126	1,200	129	1,200															25
17	133	800																	17

### NOTES FOR JIB CAPACITIES

- A. For all boom lengths less than the maximum with a jib erected, the rated loads are determined by boom angle only in the appropriate column.  
B. For boom angle not shown, use the capacity of the next lower boom angle.  
C. Listed radii are for extended main boom only.

## ON TIRES

RADIUS (FT)	MAX BOOM LENGTH (FT)	21:00 X 25 28PR				26:5 x 25-26PR				RADIUS (FT)					
		PICK & CARRY		PICK & CARRY											
		STATIONARY	CREEP 2.5 MPH	STATIONARY	CREEP 2.5 MPH										
360°	360°	STRAIGHT OVER FRONT	STRAIGHT OVER FRONT	360°	STRAIGHT OVER FRONT										
10	35	46,600*	74,000*	56,300*	47,600*	41,200*	65,100*	49,300*	41,200*	10					
12	35	31,200	64,400*	48,800*	41,100*	34,600*	56,600*	42,500*	35,400*	12					
15	35	19,800	53,600*	40,200*	33,600*	22,900*	46,900*	34,900*	28,800*	15					
20	35	12,800	33,000	30,300*	25,000*	14,800	31,600	26,000*	21,100*	20					
25	50	8,900	20,800	20,800	19,200*	9,600	20,800	20,000*	15,900*	25					
30	50	5,200	13,300	13,300	13,300	6,200	14,300	14,300	12,100*	30					
35	50	3,300	10,300	10,300	10,300	4,000	10,600	10,600	9,500*	35					
40	50	2,200	8,000	8,000	8,000	2,700	8,000	8,000	7,700*	40					
45	65	1,300	6,400	6,400	6,400	1,800	6,400	6,400	6,300*	45					
50	65		5,200	5,200	5,200		5,200	5,200	5,100*	50					
55	65		4,200	4,200	4,200		4,200	4,200	4,100*	55					
60	80		3,200	3,200	3,200		3,200	3,200	3,200	60					
65	80		2,400	2,400	2,400		2,400	2,400	2,400	65					

### NOTES FOR ON TIRE CAPACITIES

- A. For Pick and Carry operations, boom must be centered over the front of the crane with swing brake and lock engaged. Use minimum boom point height and keep load close to ground surface.  
B. The load should be restrained from swinging. NO ON TIRE OPERATION WITH JIB ERECTED.  
C. Without outriggers, never maneuver the boom beyond listed load radii for applicable tires to ensure stability.  
D. Creep speed is crane movement of less than 200 Ft. (61m) in a 30 minute period and not exceeding 1.0 mph(1.6 km/h).  
E. Refer to General Notes for additional information.

## MAXIMUM PERMISSIBLE HOIST LINE LOAD

LINE PARTS	1	2	3	4	5	6	7	8	9	10
MIN & AUX. HOIST	11,250	22,500	33,750	45,000	56,250	67,500	78,750	90,000	101,250	112,500
WIRE ROPE: 5/8" ROTATION RESISTANT 34 x 7 COMPACTION STRAND, GRADE 2160, MINIMUM BREAKING STRENGTH - 28.21 TONS 5/8" 6X19 OR 6X37, XIPS, IWRC, PREFORMED RIGHT REGULAR LAY MINIMUM BREAKING STRENGTH - 20.6 TONS										

## RECOMMENDED TIRE PRESSURE

TIRE SIZE	STATIONARY	CREEP	2 1/2 MPH	TRAVEL
21:00 X 25-28 PR	85 PSI	85 PSI	85 PSI	65 PSI
26:50 X 25-26 PR	65 PSI	65 PSI	65 PSI	50 PSI

# GENERAL NOTES

## GENERAL

- 1 Rated loads as shown on Lift Chart(s) pertain to this machine as originally manufactured and equipped. Modifications to the machine or use of optional equipment other than that specified can result in a reduction of capacity.
- 2 Construction equipment can be regarded as improperly operated or maintained if operation and maintenance of this machine shall be in compliance with the information in the Operator's Parts and Safety Manual supplied with this machine. If these manuals are missing, order replacements from the manufacturer through your distributor.
- 3 These warnings do not constitute all of the operating conditions for the crane. The operator and job site supervisor must read the OPERATIONS MANUAL, CRANE SAFETY MANUAL, APPLICABLE OSHA REGULATIONS AND STANDARDS OF MECHANICAL ENGINEERS (ASME) SAFETY STANDARDS FOR CRANES.
- 4 The crane and its load ratings are in accordance with POWER CRANE & SHACKLE ASSOCIATION STANDARD SAE J770A, SAE METHOD OF TEST FOR CRANE STABILITY, THE JIROS AND APIH, CRANE SAFETY CODE FOR CRANES, DERRICKS AND HOISTS ASME/ANSI B30.5.

## DEFINITIONS

- 1 LOAD RADIUS - The horizontal distance from the axis of rotation before loading to the center of the vertical hoisting or jacking with a boom angle.
- 2 LOAD COBWEB ANGLE - This is the angle between the boom base section and the horizontal, after lifting the rated load at the rated radius. The boom angle before lifting should be greater to account for deflections. The listed boom angle combined with load length gives only an approximation of the operating radius.
- 3 WORKING AREA - Area measured in a circular arc about the centerline of rotation as shown in the diagram.
- 4 FULLY SUSPENDED LOAD - Load hanging free with no direct attachment applied except by the hook rope.
- 5 SIDE LOAD - Horizontal force applied to the lattice booms either on the ground or in the air.
- 6 TWO-SIDED STABILITY LIMIT - The stability limit index shown on the range diagram is the radius beyond which the crane is not permitted to position the boom when the boom angle is less than the minimum shown on the applicable load chart because the machine can overturn without any load.
- 7 OVERSIDE POSITION - The side of the crane over which the boom is positioned when in an OVER-SIDE working position.

## SET-UP

- 1 Crane load ratings are based on the crane being leveled and standing on a firm, uniform, supporting surface.
- 2 Crane load ratings on outriggers are based on all outrigger beams being fully extended or in the case of partial extension ratings, hydraulically positioned in the appropriate position and the free tree of the supporting surface.
- 3 Crane load ratings are dependent on appropriate inflation pressure and the tire conditions. Caution must be exercised when increasing air pressures in tires. Consult Operator's Manual for precautions.
- 4 Use of tire, lattice-type boom extensions, or multi-section booms extended is not permitted for pick and carry operations.
- 5 Consult appropriate section of the Operator's and Service Manual for more exact description of load line leveling.
- 6 The use of more jacks of size than required by the load may result in having insufficient rope to allow the hook block to reach the ground.
- 7 Properly maintained wire rope is essential for safe crane operation. Consult Operator's Manual for proper maintenance and inspection requirements.
- 8 When wire-rope end wire rope is used, the allowable rope breaking strength divided by two (%), unless otherwise specified by the wire rope manufacturer.
- 9 Do not elevate the boom above 60° unless the 3000 lb. counterweight is in line with the crane's chassis or the outriggers are extended. Failure to do so or the warning may result in loss of stability.

WE HEREBY STATE THAT THE INFORMATION CONTAINED IN THIS DOCUMENT IS PROVIDED WITHOUT WARRANTY. THE ONLY WARRANTY APPLICABLE IS THE LIMITED WARRANTY EXPRESSED OR IMPLIED.

## OPERATION

- 1 CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIE THE CRANE TO DETERMINE A LOAD CAPACITY.
- 2 When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
- 3 Do not operate at longer radii than those listed on the applicable load rating chart (unless hatchet areas shown on range diagram).
- 4 The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle before loading should be greater to account for boom deflection. It may be necessary to extend the boom if a greater boom angle is required to maintain rated radius.
- 5 Power take-up boom sections must be extended equally.
- 6 Hatchets include the weight of hook block, slings, and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted.
- 7 When lifting over the jib, the weight of any hook block, slings, and auxiliary lifting devices at the boom head must be added to the load when jobs are erected but unused add two (2) times the weight of any hook block, slings, and auxiliary lifting devices at the jib head to the load.
- 8 Rated loads do not exceed 50% on outriggers or 75% on trees, of the jib end load as determined by SAE Crane Stability Test Code .765a. Structural strength ratings in chart are indicated with an asterisk (\*).
- 9 Retracted boom is based on freely suspended loads. No attempt shall be made to drag a load horizontally on the ground in any direction.
- 10 The user shall operate at reduced ratings to allow for adverse job conditions, such as: Soft or uneven ground, out-of-level conditions, high winds, side loads, pendulum action, jib drop or sudden application of loads. Infrared conditions, appearance of personnel, fire, machine fits, leveling with loads, electric lines, etc. (side pull on boom or jib in horizontal). Rating of the crane lifting capacity is required when wind speed exceeds 20 MPH. The center of the listed load must never be allowed to move more than 4' feet off the center line of the base boom section due to the effects of wind, inertia, or any combination of the two.
- 11 Use 2' feet off the center line of the base boom for a two section boom, 3' feet for a three section boom, or 4' feet for a four section boom.
- 12 The maximum load which can be telescoped is not determinable, because of variations in readings and crane maintenance, but it is permissible to attempt retraction and extension if load ratings are not exceeded.
- 13 Load ratings are dependent upon the crane being maintained according to Manufacturer's specifications.
- 14 It is recommended that load handling devices, including hooks and hook blocks, be kept away from boom head at all times.
- 15 FOR LUGGAGE CHANNELS ONLY: 360° capacities apply only to machines equipped with a front outrigger jack and all five (5) outrigger jacks properly set. If the front (5th) outrigger jack is not properly set, the work area is restricted to the over-side and over rear areas as shown on the Crane Working Envelope diagram. Use the 360° load ratings in the overside work areas.
- 16 Do not lift with outrigger beams positioned between the fully extended and intermediate (pin rest) positions.
- 17 Truck Cranes not equipped with equilibrating bogies; beams between the rear axles may not be used for lifting on trees. Truck Cranes equipped with equilibrating beams and rear air suspension should dump the air before lifting on trees.

## CLAMPSHELL, MAGNET, AND CONCRETE BUCKET SERVICE

- 1 Maximum boom length for clamshell and magnet service is 50 feet.
- 2 Weight of clamshell or magnet plus contents are not to exceed 6,000 pounds or 30% of rated lifting capacity, whichever is less. For concrete bucket operation, weight of bucket and load must not exceed 90% of rated lifting capacity.



Waverly Operations  
106 12th Street S.E.  
Waverly, IA 50677-9466 USA  
TEL: (319) 562-2920  
FAX: (319) 562-5727  
E-MAIL: inquire@terex-waverly.com  
WEB: <http://www.terex-cranes.com>